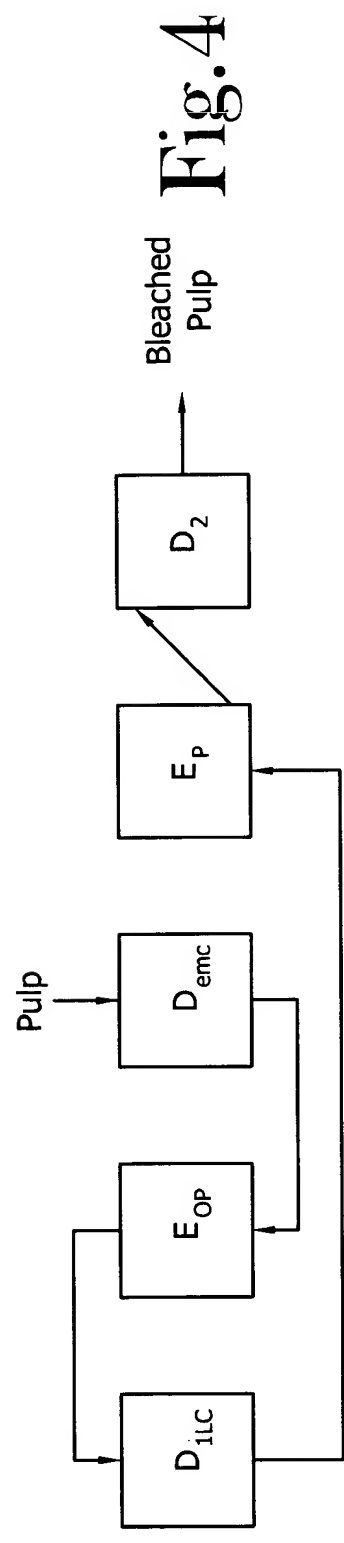
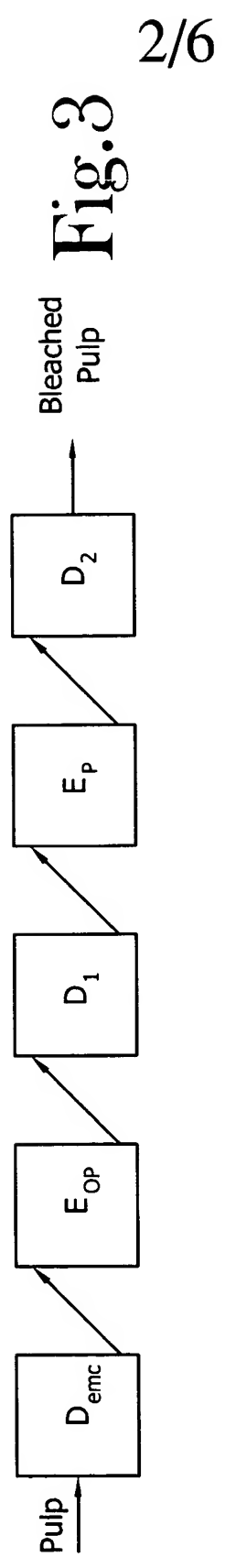
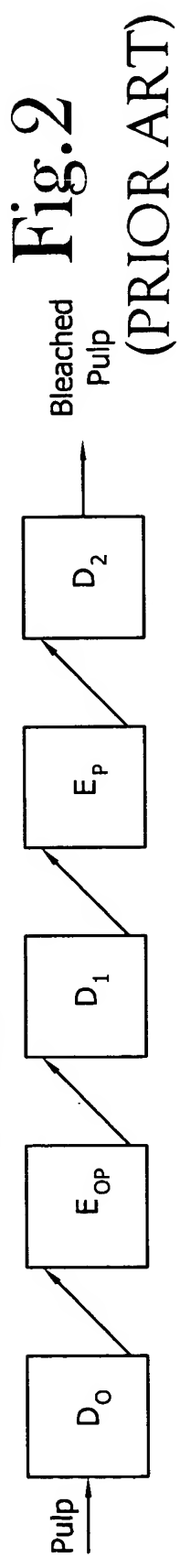


Fig.1
(PRIOR ART)



Five-Stage Bleach Plant



Five-Stage Bleach Plant

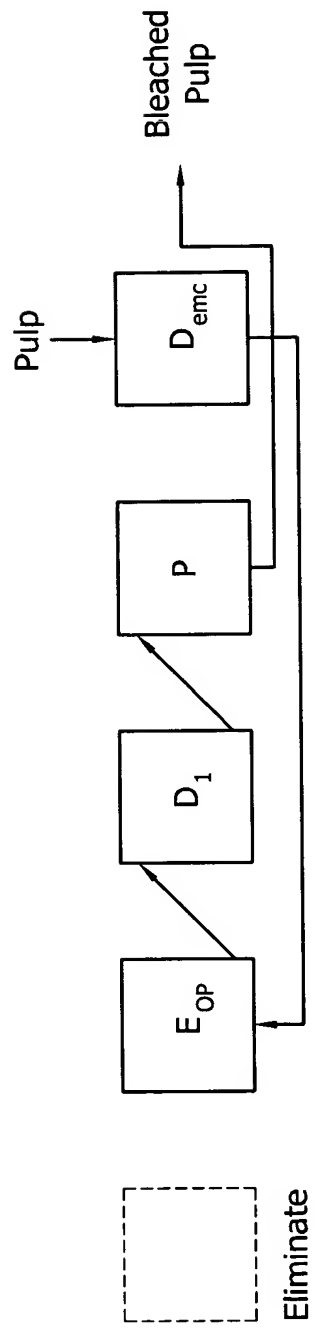


Fig.5

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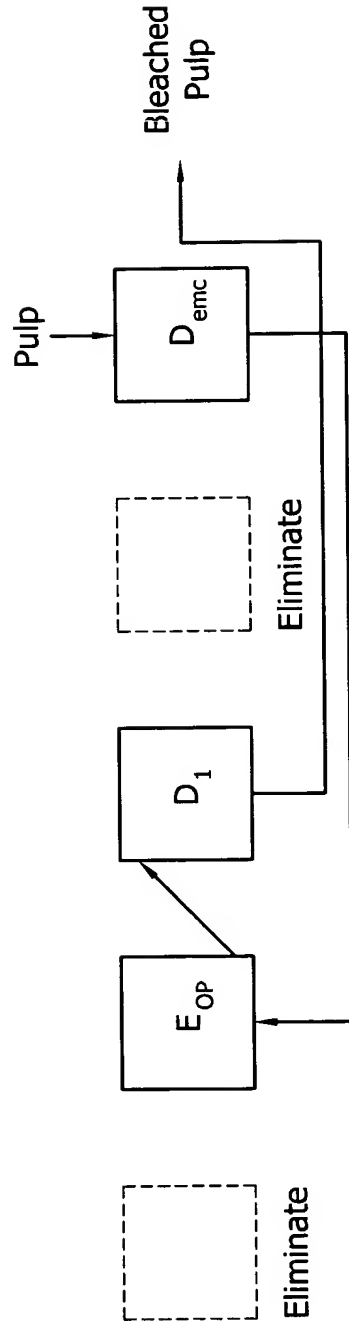
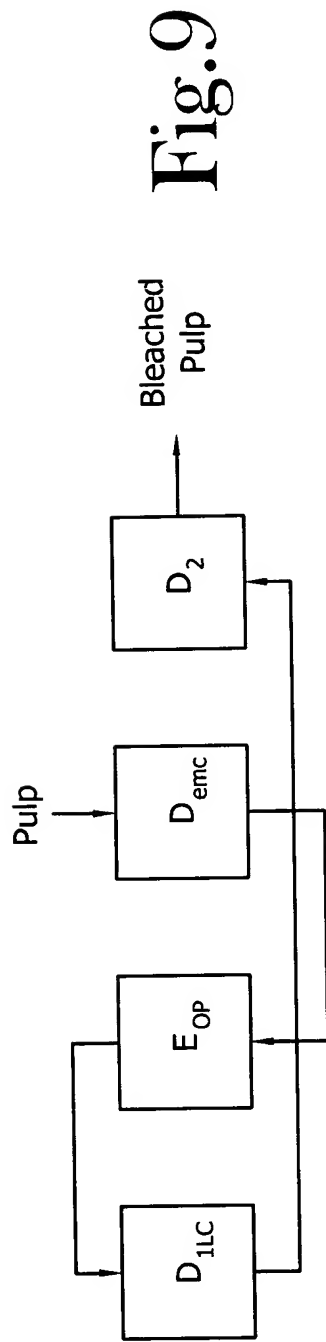
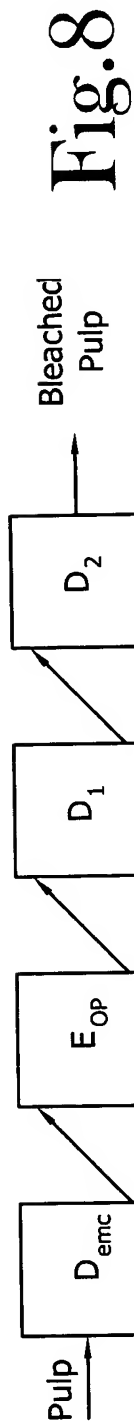
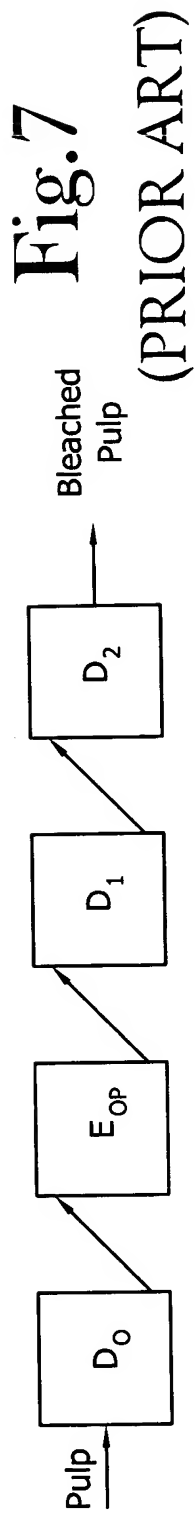


Fig.6



Four-Stage Bleach Plant





Four-Stage Bleach Plant

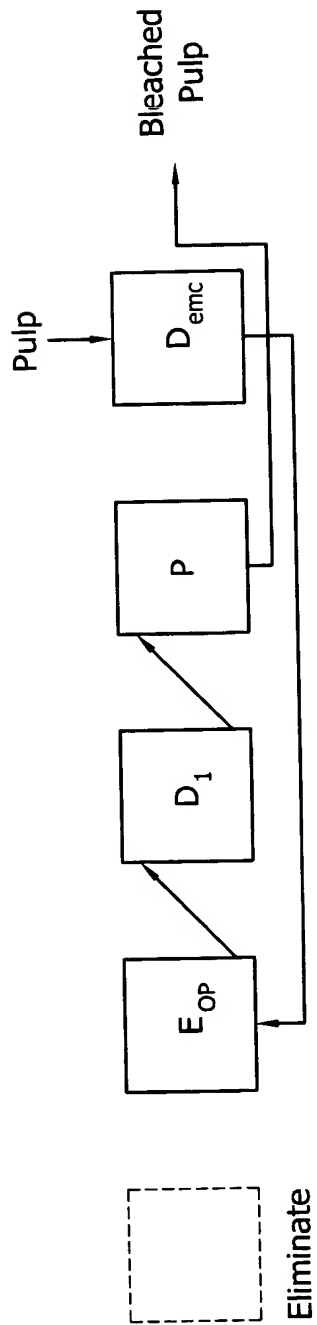
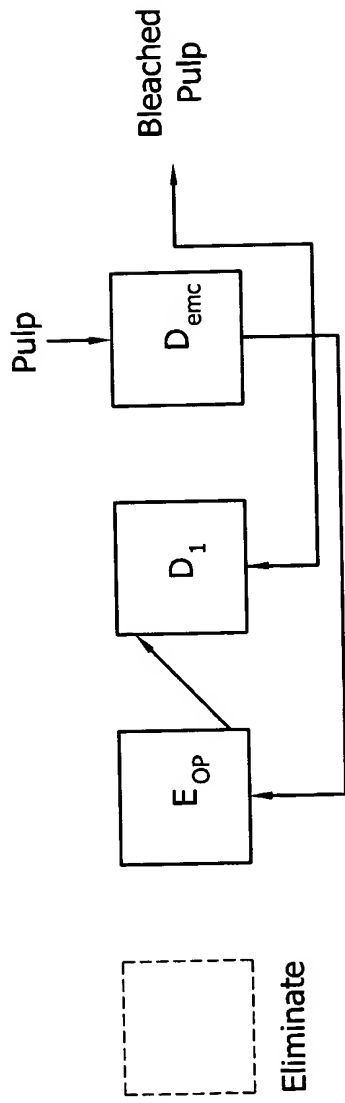


Fig. 10

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Fig. 11





Three-Stage Bleach Plant

Fig.12
(PRIOR ART)

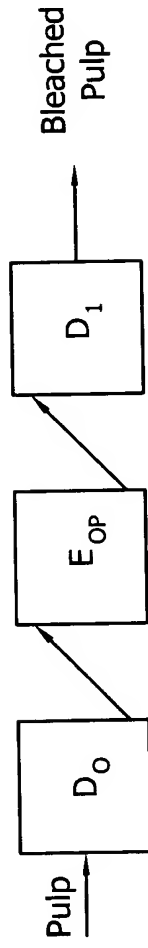


Fig.13

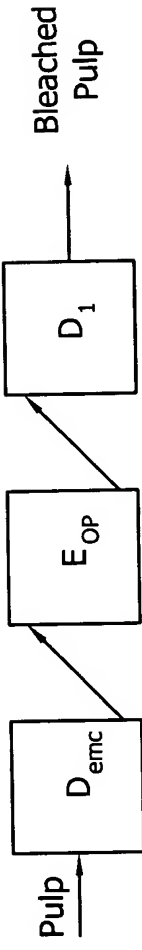


Fig.14

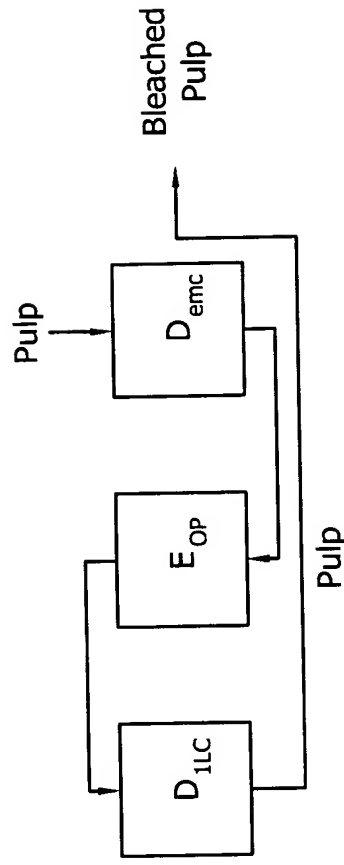


Fig.15

